

DB-SERIES

Premade Pouch Baggers

Steady Paced. Sensibly Priced.

The DB-Series is built around value: dependable, well-made machines at a price that makes sense. They fill pre-made stand-up and zippered pouches across four frame sizes, so you can match pouch size and throughput to your product instead of forcing a fit.

Every model runs a compact single-frame pick, fill, and seal cycle with no-bag-no-fill protection, tool-free changeovers, and a full SS304 build, plus an Omron touchscreen and open-access Panasonic PLC that keep it simple to run and easy to service, so the value holds up long after the sale.



APPLICATIONS

Powders	drink mix, protein, spice
Granules & Seeds	sugar, salt, rice
Coffee	whole beans, ground
Snacks & Confectionery	candy, nuts, dried fruit
Pet Food & Treats	kibble, treats, chews
Liquids & Sauces	sauces, honey, oils



See the DB Series in action

SCAN TO WATCH A DEMO VIDEO

montanepm.com/premade-pouch

FEATURES

- ▶ Compact single-frame pick, fill and seal cycle
- ▶ SS304 frame and product-contact surfaces
- ▶ No bag, no fill protection prevents product loss.
- ▶ Full-range bag size adjustment w/o tooling
- ▶ Versatile three-side seal and stand up handling
- ▶ Interlocked guard doors on all access panels
- ▶ Intuitive 7 in. Omron color touchscreen
- ▶ Panasonic PLC with open programming access
- ▶ Dedicated closed-loop seal temperature control
- ▶ Simplified film threading for rapid changeovers
- ▶ AirTAC pneumatics with SMC vacuum

MODEL TYPES

	DB-200	DB-360	DB-430	DB-600
Bagging Speed	Up to 20/min	Up to 20/min	Up to 15/min	Up to 10/min
Bag Width	70 - 150 mm	80 - 250 mm	100 - 300 mm	250 - 500 mm
Bag Length	100 - 200 mm	100 - 360 mm	100 - 430 mm	300 - 600 mm
Footprint (mm)	1080 × 535 × 1010	1510 × 970 × 1250	1770 × 600 × 1360	1720 × 900 × 1650
Zipper/Gusset	No	Yes	Yes	No

BAG TYPES



3-SIDE SEAL



STAND-UP



GUSSET

All DB-Series machines are able to package product in premade three-sided seal or stand-up pouch bags. The DB-360 and DB-430 types have added functionality, allowing for bags with zippers, as well as the ability to package side-gusseted bags.

SPECIFICATIONS

Power Input	220 V, 1-phase, 50/60 Hz, 1-2 kW
Air Consumption	0.65 MPa (≈94 PSI)
Air Pressure	0.2 - 0.4 m³/min (7 - 14 CFM)
Construction	SS304 Frame & Contact Parts
Control	Omron 7" touchscreen, Panasonic PLC



Let's chat about your line
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